



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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Handwritten signature

D4469-1
Job Sheet 190289



Part No: D4469-1

Job Qty: 4 pcs

Part Name: Outer Skin Lower Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/7/19

Job Tracking No:

Due Date: 2/12/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 11.12.12 new issue DD verf:EC IPP REV:B 12.05.17 as per revpb1 DD verf:EC IPP
Rev:C 12.10.09 per dwg revB DD VERF:JLM IPP REV:D 13.02.11 PER DWG REV.C DD VERF:JLM IPP
REV:E 14.03.27 PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Waterjet - Flow - 1	4 pcs		2/12/19	0.00	1.26	Waterjet - Flow			SC 1902/07
110	QC 2	4 pcs		2/12/19	0.00	0.00	QC 2 - 1			
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32			
							QC 2 - 33			
							QC 2 - 35			
							QC 2 - 39			
							QC 2 - 4			
							QC 2 - 40			SC 1902/07
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			
							QC 2 - 50			
							QC 2 - 51			
							QC 2 - 52			
							QC 2 - 54			
							QC 2 - 56			
QC 2 - 57										
QC 2 - 62										
QC 2 - 63										



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Container No: S151559



Part: D4469-1

Job No: 190289

Serial No/Batch: S151559

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/07/19

125 QC 8	4 pcs	2/12/19	0.00 0.00	QC 2 - 8	
				QC 2 - 66	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	DAS FEB 07 2019 68
				QC 8 - 67	9-89
				QC 8 - 47	
130 Handfinish - 1-1 Chemical-B4B	4 pcs	2/12/19	0.00 0.62	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	DR 19/2/7
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
140 QC 7	4 pcs	2/12/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	

					QC 7 - 17	
					QC 7 - 18	
					QC 7 - 19	
					QC 7 - 2	
					QC 7 - 28	
					QC 7 - 3	
					QC 7 - 30	
					QC 7 - 34	
					QC 7 - 36	
					QC 7 - 37	
					QC 7 - 41	As 19-2-10
					QC 7 - 47	
					QC 7 - 48	
					QC 7 - 51	
					QC 7 - 58	
					QC 7 - 59	
					QC 7 - 6	
					QC 7 - 60	
					QC 7 - 9	
					QC 7 - 68	
					QC 7 - 50	
					QC 7 - 67	
150	Spray Paint - 2 - B4B	4 pcs	2/12/19	0.00 0.90	Spray Paint - 1 - B4B	As 19-2-10
					Spray Paint - 2 - B4B	
					Spray Paint - 3 - B4B	
					Spray Paint - 4 - B4B	
160	QC	4 pcs	2/12/19	0.00 0.00	QC14	PD 19-02-11
170	Packaging 3-1 - Stock - B4B	4 pcs	2/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	DAS
					Packaging 3 - 3 - B4B	FEB 15 2019
					Packaging 3 - 4 - B4B	9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	

Stock

				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
180 QC 21 - SA	4 pcs	2/12/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAG
				QC 21 - SA - 53	21
Part Op 100 - 1-Cut as per Dwg Dwg Rev: <u>D</u> Prog Rev: <u>D</u> 2-Debur if necessary Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 125 - QC8- Inspect parts - second check 130 - Chemical Conversion Coat per QSI005 4.1 140 - QC7-Inspect Chemical Conversion Coat 150 - Spray Paint / NDT Room - Prime tempo grey as per dwg (note 2) Batch: <u>5135773</u> 160 - QC14- Inspect Spray Paint 170 - Identify as per dwg & Stock Location: _____ LOCATION : GA 180 - QC21- Final Inspection - Work Order Release					FEB 15 2019
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6S.032	6061-T6 Sheet 0.032"	17.8520 sf (4.463 ea)	100-Waterjet - Flow - 1	M138173	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	M6061T6S.032	18	43	0	
Part Specifications					
Specifications could not be found.					

Plex 2/7/19 7:01 AM dart.lacelle.linda

